

ABSTRACT

A process for manufacturing a product from strip tape, in particular a medicinal and/or active substance-containing product such as, for example, a dermal or transdermal patch or another administration form, for example for oral application, as well as fillable containers or sealed-margin bags, is characterized in that

- a roll of material (1) with a broad web of material (2) is mounted, loosely rotatable, on a take-up mandrel (3),
- a web of material (2) is drawn, in its entire width and without subjecting the material to tensile stress, from the roll of material (1) by means of a vacuum roll, and is separated in the process into individual strips (6) in the negative pressure zone of the vacuum roll (4) by rolling a multiple circular knife roll (5),
- at the end of the negative pressure zone of the vacuum roll (4), each strip (6) is drawn from the said vacuum roll (4) and is introduced in a take-up channel (7) and continuously conveyed therein by means of negative pressure,
- in the process, each strip (6) is turned on its way to the channel or through the channel (7) by about 90°, and
- at the end of the channels (7) the strips (6) are led one upon the other, at least two at a time, and thereafter conveyed further in a, preferably open, groove for further processing under completion to form the finished medicinal and/or active substance-

containing product or fillable containers or sealed-margin bags in a conversion equipment where the products are finished.

(Fig. 1)